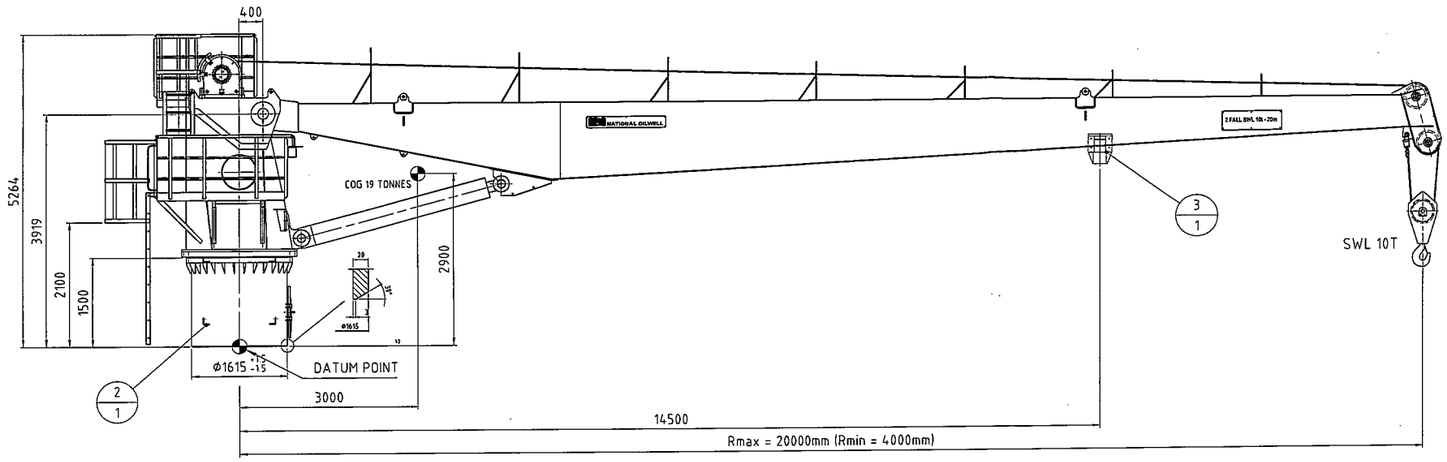
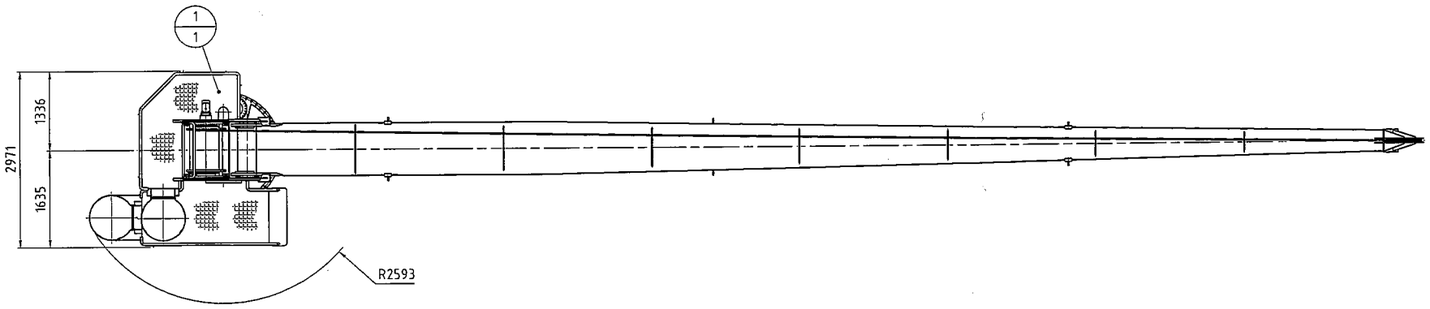
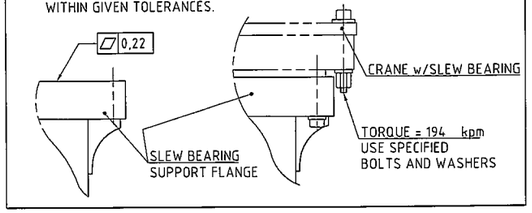
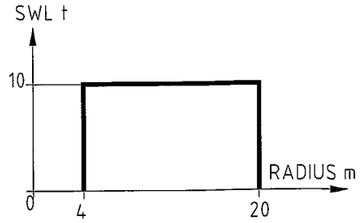




GENERAL TOLERANCES

1. CRANE FOUNDATION TO BE WELDED TO SUBSTRUCTURE PRIOR TO INSTALLING CRANE WITH SLEW BEARING.
2. SLEW BEARING SUPPORT FLANGE HAS TO BE MEASURED FOR FLATNESS AFTER ALL WELDING HAS BEEN COMPLETED AND STRUCTURE RETURNED TO NORMAL TEMPERATURE.
3. FOR OPTIMAL SLEW BEARING LIFE THE FLATNESS HAS TO BE KEPT WITHIN GIVEN TOLERANCES.





LOAD DIAGRAM

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B	WITH COMMENTS. Revise and re-submit for comments. Proceed with fabrication.
C	WITH COMMENTS. Send certified drawings. Proceed with fabrication.
D	REJECTED. Reissue for comments. Stop fabrication.
E	CERTIFIED DOCUMENT. Accepted.
F	FOR INFORMATION

Name: Signature:

Date:

REQUISITION Nr.	I-RM-3010.68-9310-940-JUR-085
PURCHASE ORDER Nr.	04092104G
PACKAGE ID	MS-940-002
PACKAGE DESCRIPTION	AUXILIARY BOW CRANE
EQUIPMENT TAG(S)	GD-526003
CONTRACT Nr.	899.2.005.04-5

☐ FOR INFORMATION ☐ FOR REVIEW ☐ DFD ☐ DFI

JSL · Hoist-Jensen Projsman · BR PETROBRAS NETHERLANDS B.V.

CLIENT: UN - RIO E&P / ATP - RO

JOB: RONCADOR FIELD DEVELOPMENT

AREA: FPSO UNIT P-54

Nr: I-DE-3010.68-5266-631-NOW-301

Qty	Pos.	Tag	Description/Dimension	Drawing/Material	Weight	Part no.
1	3	1	INFORMATION JIB REST	T4167-10005		
1	2	1	INTREFACE PEDESTAL	T4167-10001		
1	1	1	ASSEMBLY CRANE	T4167-A0001		

Rev.	Date	Description	Made	Checked	Appr.
0	10.03.2005	For Approval	JAN	EEM	EEM

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Title:
GENERAL ARRANGEMENT DRAWING
BOW AUX. CRANE GD-526003

Scale:	Projection:	Size:	Main Part:
1:50		A1	

Drawing Number:	Sheet:	Revision:
T4167-C1800B-G0001	1/1	0

NOW35A1dvg Rev. 01